

## PRODUCT DATA SHEET

The Model 2233 Line Printer is a bidirectional matrix printer that utilizes free-flight head technology to provide low cost, high-quality, reliable output for the 2200 series product line. The printer is encased in an attractive, streamlined cabinet lined with acoustic material to enable quiet operation.

The Model 2233 Line Printer uses either a 9 x 9 dot matrix or a 7 x 9 dot matrix to print a full ASCII set of 96 characters, producing a 132-character line (10-pitch) and a 158-character line (12.2-pitch). It generates copy with six or eight lines per inch, printing 100 10-pitch characters per second (cps), and 120 12.2-pitch cps. The Model 2233 also provides a fast tabbing feature that speeds throughput when zones of five character positions or more are skipped.

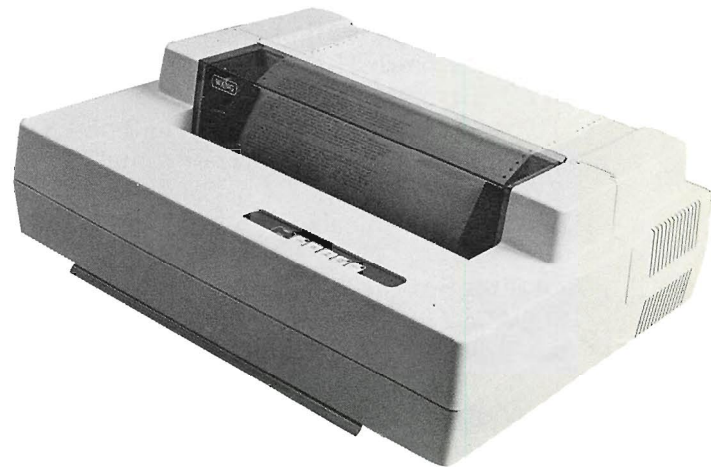
Standard features include FORM OVERRIDE, LINE FEED, CLEAR, and TOP OF FORM switches, and Power On, Paper Out, MALFUNCTION, and SERVO Fuse indicator lamps. A SELECT switch places the printer in the ready position to receive data from a 2200 series Central Processing Unit and allows printing to be halted temporarily without loss of data. A Forms Thickness lever adjusts the print head carriage to vary print intensity; a separate Print Head Retraction lever facilitates ribbon replacement and paper insertion without dislocating the print intensity setting. Other features include frontload and bottomload paper feed, forms-tractor paper advance, an audio alarm, and a full-line character buffer.

Printer control is completely programmable with an extensive selection of control codes. An electronic Direct Access Vertical Format Unit (DAVFU) can be loaded under program control to establish the vertical format. The DAVFU utility is standard on all 2200 series operating systems.

# 2200

## MODEL 2233 LINE PRINTER

- Cost-Effective, Bidirectional Matrix Printer
- New Technology Print Head
- Six or Eight Lines per Inch (Vertically)
- Direct Access Vertical Format Unit
- Programmable 10- and 12.2-Pitch Selection
- Expanded Print and Underscore Capabilities



### 12.2-Pitch Character Set

```
!"#$%&'()*+,-./
0123456789:;<=>?
@ABCDEFGHIJKLMNO
PQRSTUVWXYZ[\]^_
`abcdefghijklmno
pqrstuvwxyz{|}~
EXPANDED
PRINT
```

### 10-Pitch Character Set

```
!"#$%&'()*+,-./
0123456789:;<=>?
@ABCDEFGHIJKLMNO
PQRSTUVWXYZ[\]^_
`abcdefghijklmno
pqrstuvwxyz{|}~
EXPANDED
PRINT
```

# WANG

Wang Laboratories, Inc.

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Other codes permit the following functions: highlighted printing (expanded print and underscore), full and partial line feeds, vertical line density of six or eight lines per inch, carriage return, form feed, and pitch selection.

## MODEL 2233 LINE PRINTER SPECIFICATIONS

### Size

Height	9.5 in. (24.1 cm)
Height (with stand)	36.8 in. (93.5 cm)
Depth	20.9 in. (53.1 cm)
Depth (with stand)	36.0 in. (91.4 cm)
Width	27.0 in. (68.6 cm)

### Weight

68.0 lb (30.8 kg)

### Speed

120 cps (12.2-pitch)  
100 cps (10-pitch)

### Character Configuration

7 x 9 dot matrix (12.2-pitch)  
9 x 9 dot matrix (10-pitch)  
10 or 12.2 characters per inch (3.9 or 4.8 characters per centimeter) horizontally  
6 or 8 lines per inch (2.4 or 3.1 lines per centimeter) vertically

### Character Set

Full ASCII 96 characters, both uppercase and lowercase

### Line Width

132 characters per line (10-pitch)  
158 characters per line (12.2-pitch)

### Ribbon

Cartridge ink ribbon, recirculating

### Switches/Indicators

ON/OFF, SELECT, FORM OVERRIDE, CLEAR, TOP OF FORM, and LINE FEED switches; Paper Out, Power On, Servo Fuse, Malfunction, and Select indicators

### Programmable Control Functions

Automatic Line Feed/Line Feed Size Control, Line Feed, Partial Line Feed, Underscore, Expanded Print, Audio Alarm, Carriage Return, Delete, Diagnostic Test, Power-On-Reset, Select Character Font, Select Pitch, Top-of-Form, Load DAVFU, Vertical Skip, Vertical Tab

### Cable

12 ft (3.66 m) cable with connector to CPU

### Controller

Standard Wang Printer/CPU Interface

### Power

115 or 230 VAC  $\pm$  10%  
50 or 60 Hz  $\pm$  1 Hz  
0.8 amps, 92 watts

### Fuses

3.0 amp (SB) for 115 VAC  
1.5 amp (SB) for 230 VAC  
2.5 amp (SB) for DC carriage motor

### Operating Environment

50° F to 90° F (10° C to 32° C)  
35% to 65% relative humidity, noncondensing

### Accessories

Optional stand (Model 8005-5)

## PAPER SPECIFICATIONS

### Paper Size

Maximum width . . . . . 14.9 in. (37.8 cm)  
Minimum width . . . . . 3.5 in. ( 8.9 cm)  
Maximum number . . . . . five copies plus original

### Paper Stock

Material . . . . . margin-perforated, fan-fold card  
or paper stock  
Single part forms . . . . . 15- to 20-lb bond  
Multipart forms  
2 ply . . . . . 15 x 15-lb bond, 7-lb carbon  
3 ply . . . . . 15 x 12 x 15-lb bond, 7-lb carbon

4 ply . . . . . 12 x 12 x 12 x 15-lb bond,  
 . . . . . 7-lb carbon  
 5 ply . . . . . 12 x 12 x 12 x 12 x 15-lb  
 bond, 5-lb carbon  
 6 ply . . . . . 12 x 12 x 12 x 12 x 12 x 15-lb bond,  
 5-lb carbon

**Forms Length (Continuous Forms Paper)**

Maximum . . . . . 24 in. (61 cm)  
 Minimum . . . . . 1 line

**Forms Thickness**

Maximum in print area . . . 0.018 in. (0.046 cm)  
 Over crimps in margin . . . 0.030 in. (0.076 cm)

**Sprocket Holes**

Must run along both margins  $0.25 \pm 0.03$  in.  
 ( $0.64 \pm 0.076$  cm) from the paper edge to hole  
 center lines.

Distance between hole centers must be  $0.5 \pm$   
 $0.005$  in. ( $1.27 \pm 0.013$  cm), nonaccumulative  
 in any 5 in. (12.7 cm) length.

Hole diameters must be  $0.156 \pm 0.005$  in.  
 ( $0.396 \pm 0.013$  cm); the two top and bottom  
 drive holes (four per sheet) can be up to 0.2 in.  
 (0.51 cm) in diameter to permit post or ring  
 binding of output.

Distance between hole centers across the sheet  
 must be uniform within 0.015 in. (0.038 cm) to  
 a maximum of 14.37 in. (36.50 cm).

When using preprinted forms, the pinhole  
 center in the left margin cannot be less than  
 $0.375 \pm 0.063$  in. ( $0.953 \pm 0.159$  cm); the  
 pinhole center in the right margin cannot be  
 less than  $0.375 \pm 0.063$  in. ( $0.953 \pm 0.159$   
 cm).

**Fastening Multipart Forms**

For improved forms handling, use glued  
 margins; otherwise, fasten with crimps every 2  
 in. (5.1 cm) along both edges.

Crimps must not come closer than 0.5 in. (1.3  
 cm) to the fanfold; each crimp must have four  
 prongs, two to enter both form and carbon, and  
 two to enter forms only.

When using forms with wide and narrow copies  
 in the same set, the top copy should be the  
 widest.

**ORDERING SPECIFICATIONS**

A bidirectional matrix printer providing complete alphanumeric printing capability to the Wang 2200 series product line. It must print at a rate of 120 cps (12.2-pitch) and 100 cps (10-pitch). 10-pitch characters must be printed in a 9 x 9 dot matrix or a 7 x 9 dot matrix; 12.2-pitch characters must be printed in a 7 x 9 dot matrix. The printer must produce a full 96-character ASCII set in both 10- and 12.2-pitch with both uppercase and lowercase characters. It must print in expanded sizes and respond to ASCII control codes. It must also respond to a series of format and function control codes and all printable characters must be fully programmable. It must print a 132-character (10-pitch) or 158-character (12.2-pitch) line at six or eight lines per inch and have a full-line buffer.

*Standard Warranty Applies*

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